

## Transient Voltage Suppressors (TVS) Data Sheet

### Features

- Glass passivated junction
- Low incremental surge resistance
- Excellent clamping capability
- 15000W peak pulse power capability at 10/1000 $\mu$ s waveform, repetition rate (duty cycle): 0.05%
- Fast response time
- Typical  $I_R$  less than 2 $\mu$ A above 30V.
- High Temperature soldering guaranteed: 265 $^{\circ}$ C/10 seconds/.375", (9.5mm) lead length, 5lbs (2.3kg) tension
- Plastic package has underwriters laboratory flammability 94V-0
- Meets MSL level 1, per J-STD-020.
- Safety certification: UL: E244458



### Mechanical Data

- Case: Moulded plastic over glass passivated junction
- Terminal: Plated Axial leads, solderable per MIL-STD-750, Method 2026
- Polarity: Color band denotes cathode except bi-directional models
- Mounting Position: Any
- Weight: 2.30g

### Applications

- I/O interface
- AC/DC power supply
- Low frequency signal transmission line (RS232, RS485, etc.)

### Maximum Ratings and Characteristics

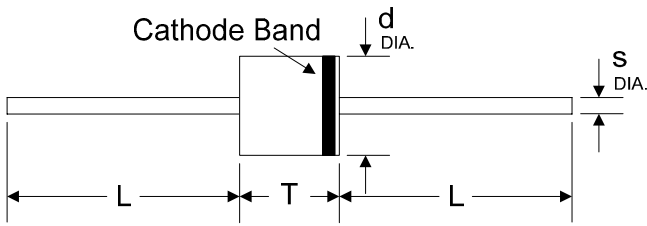
Ratings at 25 $^{\circ}$ C ambient temperature unless otherwise specified.

| Rating                                                                                                            | Symbol          | Value         | Units          |
|-------------------------------------------------------------------------------------------------------------------|-----------------|---------------|----------------|
| Peak pulse power dissipation at 10/1000 $\mu$ s waveform (Note1, Fig.1)                                           | $P_{PPM}$       | Minimum 15000 | Watts          |
| Peak pulse current of at 10/1000 $\mu$ s waveform (Note 1, Fig.3)                                                 | $I_{PPM}$       | See Table     | Amps           |
| Steady state power dissipation at $T_L=75^{\circ}$ C (Fig.5)                                                      | $P_{M(AV)}$     | 8.0           | Watts          |
| Peak forward surge current, 8.3ms single half sine-wave superimposed on rated load, (JEDEC Method) (Note2, Fig.6) | $I_{FSM}$       | 400           | Amps           |
| Operating junction and Storage Temperature Range.                                                                 | $T_J, T_{STG}$  | -55 to +175   | $^{\circ}$ C   |
| Typical thermal resistance junction to lead                                                                       | $R_{\theta JL}$ | 8             | $^{\circ}$ C/W |
| Typical thermal resistance junction to ambient                                                                    | $R_{\theta JA}$ | 40            | $^{\circ}$ C/W |

Notes: 1. Non-repetitive current pulse, per Fig.3 and derated above  $T_A=25^{\circ}$ C per Fig.2.

2. 8.3ms single half sine-wave, or equivalent square wave, duty cycle=4 pulses per minutes maximum.

## Dimensions (P600)

|  | Symbol | Millimeters |      | Inches |       |
|-----------------------------------------------------------------------------------|--------|-------------|------|--------|-------|
|                                                                                   |        | Min.        | Max. | Min.   | Max.  |
| L                                                                                 |        | 25.40       | -    | 1.000  | -     |
| T                                                                                 |        | 8.60        | 9.10 | 0.340  | 0.360 |
| d                                                                                 |        | 8.60        | 9.10 | 0.340  | 0.360 |
| s                                                                                 |        | 1.19        | 1.32 | 0.047  | 0.052 |

Electrical Characteristics ( $T_A=25^{\circ}\text{C}$ )

| Part Number    |               | Reverse Stand-Off Voltage | Breakdown Voltage @ $I_T$ | Test Current | Maximum Clamping Voltage @ $I_{PP}$ | Peak Pulse Current | Reverse Leakage @ $V_{RWM}$ |
|----------------|---------------|---------------------------|---------------------------|--------------|-------------------------------------|--------------------|-----------------------------|
| Unidirectional | Bidirectional | $V_{RWM}(V)$              | $V_{BR}(V)$               | $I_T(mA)$    | $V_C(V)$                            | $I_{PP}(A)$        | $I_R(\mu A)$                |
| 15KPA17A       | 15KPA17CA     | 17.0                      | 18.99~21.22               | 50           | 29.3                                | 515.4              | 5000                        |
| 15KPA18A       | 15KPA18CA     | 18.0                      | 20.11~22.65               | 50           | 30.9                                | 488.7              | 5000                        |
| 15KPA20A       | 15KPA20CA     | 20.0                      | 22.34~24.96               | 20           | 34.3                                | 440.2              | 1500                        |
| 15KPA22A       | 15KPA22CA     | 22.0                      | 24.57~27.46               | 10           | 37.1                                | 407.0              | 500                         |
| 15KPA24A       | 15KPA24CA     | 24.0                      | 26.81~29.95               | 5            | 40.7                                | 371.0              | 150                         |
| 15KPA26A       | 15KPA26CA     | 26.0                      | 29.04~32.45               | 5            | 44.0                                | 343.2              | 50                          |
| 15KPA28A       | 15KPA28CA     | 28.0                      | 31.28~34.95               | 5            | 47.5                                | 317.9              | 25                          |
| 15KPA30A       | 15KPA30CA     | 30.0                      | 33.51~37.44               | 5            | 50.7                                | 297.8              | 15                          |
| 15KPA33A       | 15KPA33CA     | 33.0                      | 36.90~41.19               | 5            | 54.7                                | 276.1              | 2                           |
| 15KPA36A       | 15KPA36CA     | 36.0                      | 40.20~44.93               | 5            | 59.8                                | 252.5              | 2                           |
| 15KPA40A       | 15KPA40CA     | 40.0                      | 44.70~49.92               | 5            | 65.8                                | 229.5              | 2                           |
| 15KPA43A       | 15KPA43CA     | 43.0                      | 48.00~53.67               | 5            | 69.8                                | 216.3              | 2                           |
| 15KPA45A       | 15KPA45CA     | 45.0                      | 50.30~56.16               | 5            | 72.8                                | 207.4              | 2                           |
| 15KPA48A       | 15KPA48CA     | 48.0                      | 53.60~59.91               | 5            | 77.7                                | 194.3              | 2                           |
| 15KPA51A       | 15KPA51CA     | 51.0                      | 57.00~63.65               | 5            | 82.9                                | 182.1              | 2                           |
| 15KPA54A       | 15KPA54CA     | 54.0                      | 60.30~67.39               | 5            | 87.7                                | 172.2              | 2                           |
| 15KPA58A       | 15KPA58CA     | 58.0                      | 64.80~72.39               | 5            | 93.8                                | 161.0              | 2                           |

Electrical Characteristics ( $T_A=25^{\circ}\text{C}$ )

| Part Number    |               | Reverse Stand-Off Voltage | Breakdown Voltage @ $I_T$ | Test Current | Maximum Clamping Voltage @ $I_{PP}$ | Peak Pulse Current | Reverse Leakage @ $V_{RWM}$ |
|----------------|---------------|---------------------------|---------------------------|--------------|-------------------------------------|--------------------|-----------------------------|
| Unidirectional | Bidirectional | $V_{RWM}(V)$              | $V_{BR}(V)$               | $I_T(mA)$    | $V_C(V)$                            | $I_{PP}(A)$        | $I_R(\mu A)$                |
| 15KPA60A       | 15KPA60CA     | 60.0                      | 67.00~74.88               | 5            | 97.4                                | 155.0              | 2                           |
| 15KPA64A       | 15KPA64CA     | 64.0                      | 71.50~79.87               | 5            | 104.2                               | 144.9              | 2                           |
| 15KPA70A       | 15KPA70CA     | 70.0                      | 78.20~87.36               | 5            | 113.6                               | 132.9              | 2                           |
| 15KPA75A       | 15KPA75CA     | 75.0                      | 83.80~93.60               | 5            | 122.0                               | 123.8              | 2                           |
| 15KPA78A       | 15KPA78CA     | 78.0                      | 87.10~97.35               | 5            | 126.1                               | 119.7              | 2                           |
| 15KPA85A       | 15KPA85CA     | 85.0                      | 94.90~106.08              | 5            | 137.6                               | 109.7              | 2                           |
| 15KPA90A       | 15KPA90CA     | 90.0                      | 100.50~112.32             | 5            | 145.6                               | 103.7              | 2                           |
| 15KPA100A      | 15KPA100CA    | 100.0                     | 111.70~124.80             | 5            | 161.3                               | 93.6               | 2                           |
| 15KPA110A      | 15KPA110CA    | 110.0                     | 122.90~137.28             | 5            | 178.6                               | 84.5               | 2                           |
| 15KPA120A      | 15KPA120CA    | 120.0                     | 134.00~149.76             | 5            | 192.3                               | 78.5               | 2                           |
| 15KPA130A      | 15KPA130CA    | 130.0                     | 145.20~162.25             | 5            | 208.3                               | 72.5               | 2                           |
| 15KPA150A      | 15KPA150CA    | 150.0                     | 167.60~187.21             | 5            | 241.9                               | 62.4               | 2                           |
| 15KPA160A      | 15KPA160CA    | 160.0                     | 178.70~199.69             | 5            | 258.6                               | 58.4               | 2                           |
| 15KPA170A      | 15KPA170CA    | 170.0                     | 189.90~212.17             | 5            | 272.7                               | 55.4               | 2                           |
| 15KPA180A      | 15KPA180CA    | 180.0                     | 201.10~224.65             | 5            | 288.5                               | 52.3               | 2                           |
| 15KPA200A      | 15KPA200CA    | 200.0                     | 223.40~249.61             | 5            | 319.1                               | 47.3               | 2                           |
| 15KPA220A      | 15KPA220CA    | 220.0                     | 245.70~274.57             | 5            | 352.5                               | 42.8               | 2                           |
| 15KPA240A      | 15KPA240CA    | 240.0                     | 268.10~299.53             | 5            | 384.6                               | 39.3               | 2                           |
| 15KPA260A      | 15KPA260CA    | 260.0                     | 290.40~324.49             | 5            | 416.7                               | 36.2               | 2                           |
| 15KPA280A      | 15KPA280CA    | 280.0                     | 312.80~349.45             | 5            | 454.5                               | 33.2               | 2                           |

Notes: For bidirectional type having  $V_{RWM}$  of 30V and less, the  $I_R$  limit is double.

## Ratings and Characteristic Curves ( $T_A=25^\circ\text{C}$ unless otherwise noted)

Figure 1. Peak Pulse Power Rating Curve

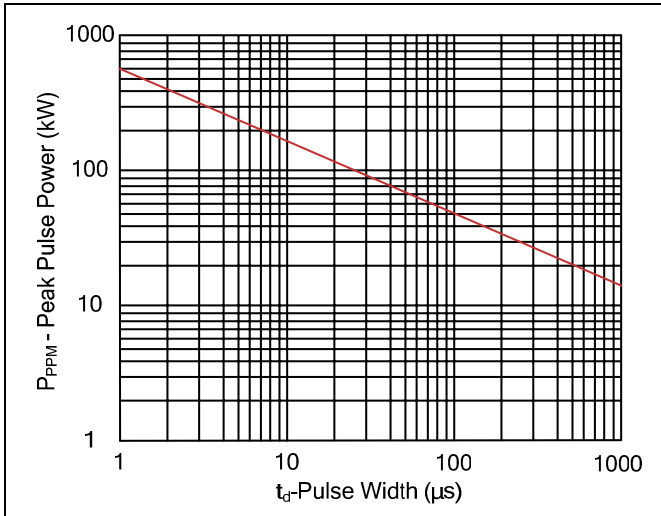


Figure 2. Pulse Derating Curve

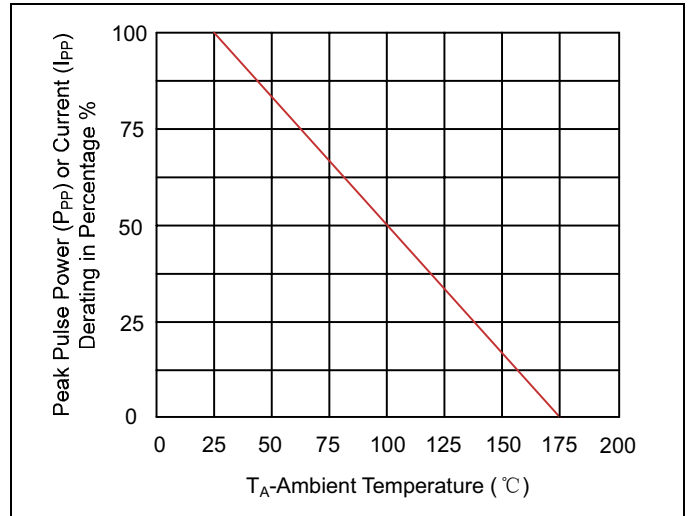


Figure 3. Pulse Waveform

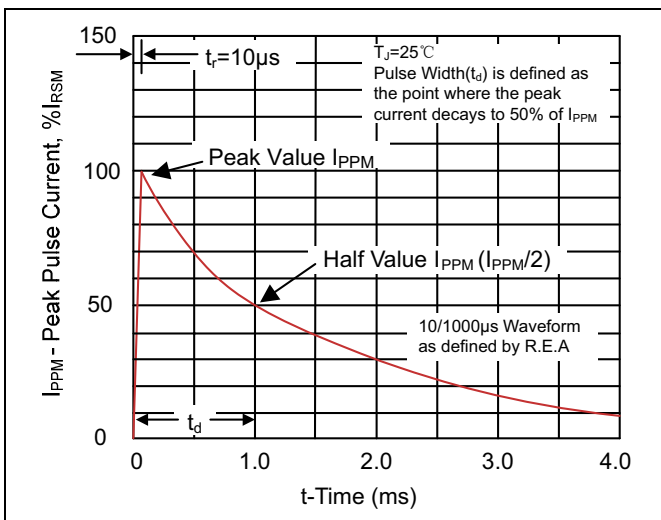


Figure 4. Typical Junction Capacitance

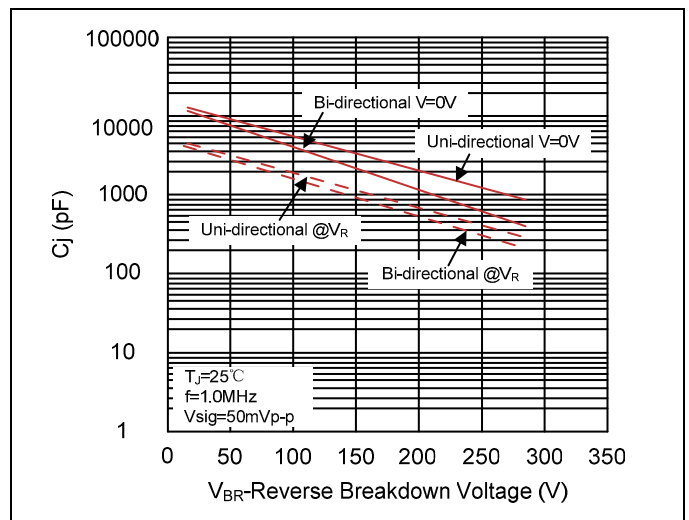


Figure 5. Steady State Power Dissipation Derating Curve

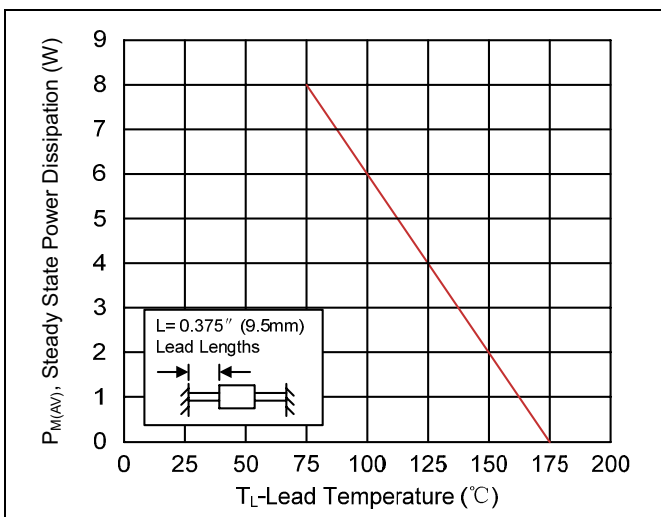
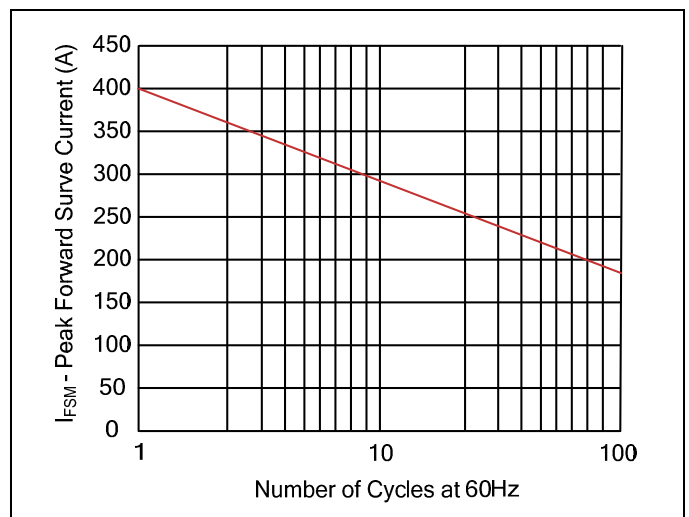
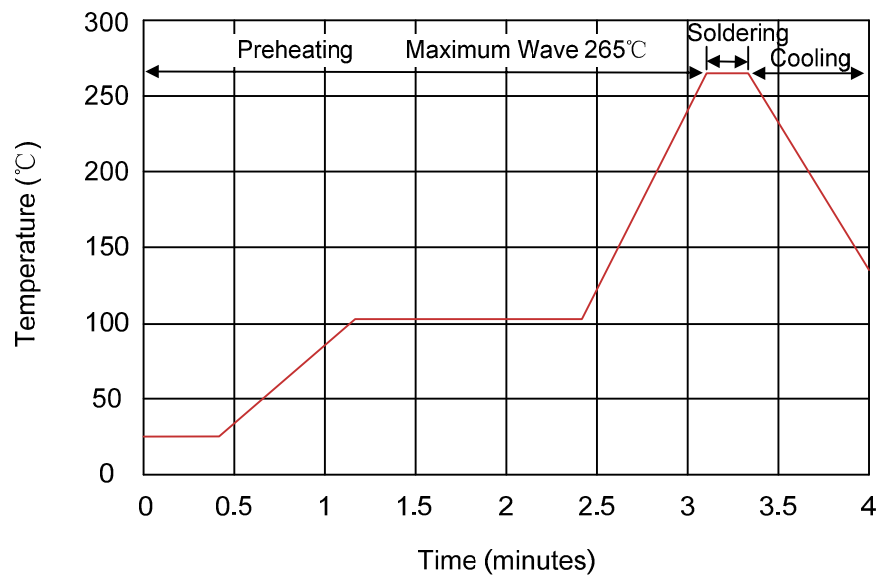


Figure 6. Maximum Non-Repetitive Forward Surge Current Uni-Directional Only



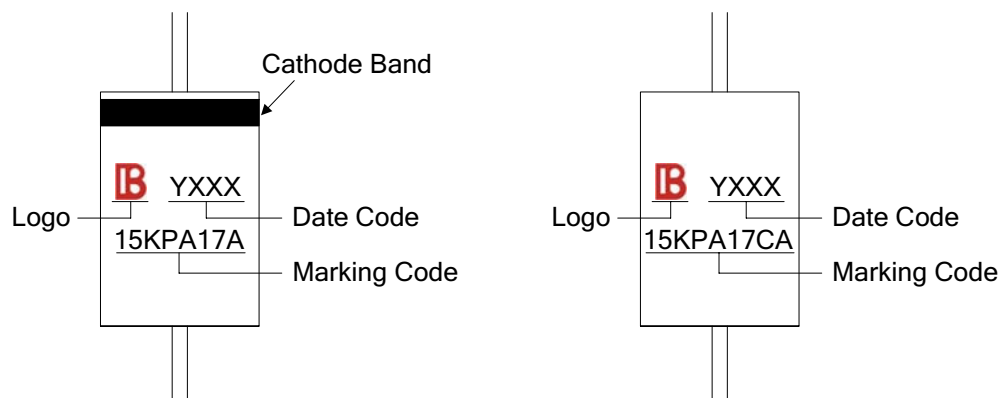
## Recommended Soldering Conditions

### Wave Soldering

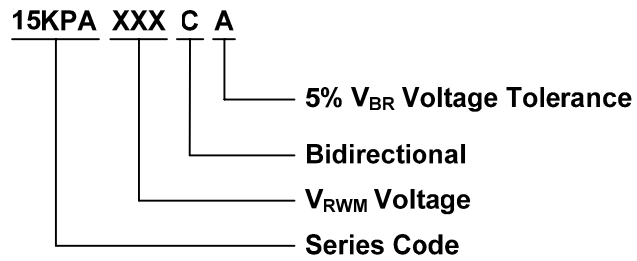


| Item             | Conditions |
|------------------|------------|
| Peak Temperature | 265 °C     |
| Dipping Time     | 10 seconds |
| Soldering        | 1 time     |

## Marking Code



Part Number Code



Packaging

| Tape | Symbol           | Dimension (mm) |
|------|------------------|----------------|
|      | A                | 10.0±0.5       |
|      | B                | 53.0±1.0       |
|      | Z                | 1.2Max.        |
|      | T                | 6.0±0.4        |
|      | E                | 0.8Max.        |
|      | L1-L2            | 1.0Max.        |
| Box  | L                | 250.0±5.0      |
|      | W                | 75.0±5.0       |
|      | H                | 114.0±5.0      |
|      | Quantity: 300PCS |                |
| Reel | D                | 330.0±3.0      |
|      | D0               | 16.4±2.0       |
|      | D1               | 86.0±2.0       |
|      | W1               | 76.0±3.0       |
|      | Quantity: 800PCS |                |