

## Transient Voltage Suppressors (TVS) Data Sheet

### Features

- For surface mounted applications in order to optimize board space
- Low profile package
- Built-in strain relief
- Glass passivated junction
- Low inductance
- Excellent clamping capability
- 1500W peak pulse power capability at 10/1000 $\mu$ s waveform, repetition rate (duty cycle): 0.01%
- Fast response time
- Typical  $I_R$  less than 1 $\mu$ A above 12V
- High Temperature soldering: 260 $^{\circ}$ C/10 seconds at terminals
- Plastic package has underwriters laboratory flammability 94V-0
- Meets MSL level 1, per J-STD-020
- Safety certification: UL: E244458
- AEC-Q101 qualified



### Mechanical Data

- Case: JEDEC DO-214AB. Molded plastic over glass passivated junction
- Terminal: Solder plated, solderable per MIL-STD-750, Method 2026
- Polarity: Color band denotes cathode except bi-directional models
- Standard Packaging: 16mm tape (EIA STD RS-481)
- Weight: 0.28g

### Applications

- I/O interface
- AC/DC power supply
- Low frequency signal transmission line (RS232, RS485, etc.)

### Maximum Ratings and Characteristics

Ratings at 25 $^{\circ}$ C ambient temperature unless otherwise specified.

| Rating                                                                                                            | Symbol          | Value        | Units          |
|-------------------------------------------------------------------------------------------------------------------|-----------------|--------------|----------------|
| Peak pulse power dissipation at 10/1000 $\mu$ s waveform (Note1, Note2, Fig.1)                                    | $P_{PPM}$       | Minimum 1500 | Watts          |
| Peak pulse current of at 10/1000 $\mu$ s waveform (Note 1, Fig.3)                                                 | $I_{PPM}$       | See Table    | Amps           |
| Steady state power dissipation at $T_A=50^{\circ}$ C (Fig.5)                                                      | $P_{M(AV)}$     | 6.5          | Watts          |
| Peak forward surge current, 8.3ms single half sine-wave superimposed on rated load, (JEDEC Method) (Note3, Fig.6) | $I_{FSM}$       | 200          | Amps           |
| Operating junction and Storage Temperature Range.                                                                 | $T_J, T_{STG}$  | -65 to +150  | $^{\circ}$ C   |
| Typical thermal resistance junction to lead                                                                       | $R_{\theta JL}$ | 15           | $^{\circ}$ C/W |
| Typical thermal resistance junction to ambient                                                                    | $R_{\theta JA}$ | 75           | $^{\circ}$ C/W |

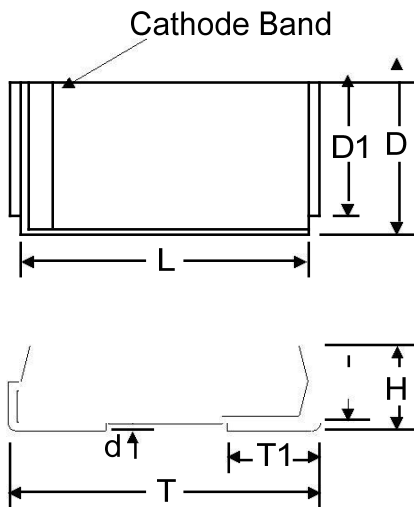
Notes: 1. Non-repetitive current pulse, per Fig.3 and derated above  $T_A=25^{\circ}$ C per Fig.2.

2. Mounted on 8.0mm $\times$ 8.0mm copper pads to each terminal.

3. 8.3ms single half sine-wave, or equivalent square wave, duty cycle=4 pulses per minutes maximum.

## Dimensions (SMC/DO-214AB)

| Symbol | Millimeters |       | Inches |       |
|--------|-------------|-------|--------|-------|
|        | Min.        | Max.  | Min.   | Max.  |
| L      | 6.60        | 7.11  | 0.260  | 0.280 |
| D      | 5.59        | 6.22  | 0.220  | 0.245 |
| D1     | 2.90        | 3.20  | 0.114  | 0.126 |
| T      | 7.75        | 8.13  | 0.305  | 0.320 |
| T1     | 0.76        | 1.52  | 0.030  | 0.060 |
| d      | -           | 0.203 | -      | 0.008 |
| H      | 2.20        | 2.80  | 0.087  | 0.110 |
| H1     | 2.06        | 2.62  | 0.079  | 0.103 |

Electrical Characteristics ( $T_A=25^\circ\text{C}$ )

| Part Number    |               | Device Marking Code |     | Reverse Stand-Off Voltage | Breakdown Voltage @ $I_T$ | Test Current | Maximum Clamping Voltage @ $I_{PP}$ | Peak Pulse Current | Reverse Leakage @ $V_{RWM}$ |
|----------------|---------------|---------------------|-----|---------------------------|---------------------------|--------------|-------------------------------------|--------------------|-----------------------------|
| Unidirectional | Bidirectional | UNI                 | BI  | $V_{RWM}(V)$              | $V_{BR}(V)$               | $I_T(mA)$    | $V_C(V)$                            | $I_{PP}(A)$        | $I_R(\mu A)$                |
| 1.5SMC11A-AT   | 1.5SMC11CA-AT | 11A                 | 11C | 9.40                      | 10.50~11.60               | 1            | 15.6                                | 97.4               | 5                           |
| 1.5SMC12A-AT   | 1.5SMC12CA-AT | 12A                 | 12C | 10.20                     | 11.40~12.60               | 1            | 16.7                                | 91.0               | 5                           |
| 1.5SMC13A-AT   | 1.5SMC13CA-AT | 13A                 | 13C | 11.10                     | 12.40~13.70               | 1            | 18.2                                | 83.5               | 1                           |
| 1.5SMC15A-AT   | 1.5SMC15CA-AT | 15A                 | 15C | 12.80                     | 14.30~15.80               | 1            | 21.2                                | 71.7               | 1                           |
| 1.5SMC16A-AT   | 1.5SMC16CA-AT | 16A                 | 16C | 13.60                     | 15.20~16.80               | 1            | 22.5                                | 67.6               | 1                           |
| 1.5SMC18A-AT   | 1.5SMC18CA-AT | 18A                 | 18C | 15.30                     | 17.10~18.90               | 1            | 25.2                                | 60.3               | 1                           |
| 1.5SMC20A-AT   | 1.5SMC20CA-AT | 20A                 | 20C | 17.10                     | 19.00~21.00               | 1            | 27.7                                | 54.9               | 1                           |
| 1.5SMC22A-AT   | 1.5SMC22CA-AT | 22A                 | 22C | 18.80                     | 20.90~23.10               | 1            | 30.6                                | 49.7               | 1                           |
| 1.5SMC24A-AT   | 1.5SMC24CA-AT | 24A                 | 24C | 20.50                     | 22.80~25.20               | 1            | 33.2                                | 45.8               | 1                           |
| 1.5SMC27A-AT   | 1.5SMC27CA-AT | 27A                 | 27C | 23.10                     | 25.70~28.40               | 1            | 37.5                                | 40.5               | 1                           |
| 1.5SMC30A-AT   | 1.5SMC30CA-AT | 30A                 | 30C | 25.60                     | 28.50~31.50               | 1            | 41.4                                | 36.7               | 1                           |
| 1.5SMC33A-AT   | 1.5SMC33CA-AT | 33A                 | 33C | 28.20                     | 31.40~34.70               | 1            | 45.7                                | 33.3               | 1                           |
| 1.5SMC36A-AT   | 1.5SMC36CA-AT | 36A                 | 36C | 30.80                     | 34.20~37.80               | 1            | 49.9                                | 30.5               | 1                           |
| 1.5SMC39A-AT   | 1.5SMC39CA-AT | 39A                 | 39C | 33.30                     | 37.10~41.00               | 1            | 53.9                                | 28.2               | 1                           |
| 1.5SMC43A-AT   | 1.5SMC43CA-AT | 43A                 | 43C | 36.80                     | 40.90~45.20               | 1            | 59.3                                | 25.6               | 1                           |
| 1.5SMC47A-AT   | 1.5SMC47CA-AT | 47A                 | 47C | 40.20                     | 44.70~49.40               | 1            | 64.8                                | 23.5               | 1                           |

Electrical Characteristics (T<sub>A</sub>=25°C)

| Part Number    |                | Device Marking Code |      | Reverse Stand-Off Voltage | Breakdown Voltage @I <sub>T</sub> | Test Current        | Maximum Clamping Voltage @I <sub>PP</sub> | Peak Pulse Current  | Reverse Leakage @V <sub>RWM</sub> |
|----------------|----------------|---------------------|------|---------------------------|-----------------------------------|---------------------|-------------------------------------------|---------------------|-----------------------------------|
| Unidirectional | Bidirectional  | UNI                 | BI   | V <sub>RWM</sub> (V)      | V <sub>BR</sub> (V)               | I <sub>T</sub> (mA) | V <sub>C</sub> (V)                        | I <sub>PP</sub> (A) | I <sub>R</sub> (μA)               |
| 1.5SMC51A-AT   | 1.5SMC51CA-AT  | 51A                 | 51C  | 43.60                     | 48.50~53.60                       | 1                   | 70.1                                      | 21.7                | 1                                 |
| 1.5SMC56A-AT   | 1.5SMC56CA-AT  | 56A                 | 56C  | 47.80                     | 53.20~58.80                       | 1                   | 77.0                                      | 19.7                | 1                                 |
| 1.5SMC62A-AT   | 1.5SMC62CA-AT  | 62A                 | 62C  | 53.00                     | 58.90~65.10                       | 1                   | 85.0                                      | 17.9                | 1                                 |
| 1.5SMC68A-AT   | 1.5SMC68CA-AT  | 68A                 | 68C  | 58.10                     | 64.60~71.40                       | 1                   | 92.0                                      | 16.5                | 1                                 |
| 1.5SMC75A-AT   | 1.5SMC75CA-AT  | 75A                 | 75C  | 64.10                     | 71.30~78.80                       | 1                   | 103.0                                     | 14.8                | 1                                 |
| 1.5SMC82A-AT   | 1.5SMC82CA-AT  | 82A                 | 82C  | 70.10                     | 77.90~86.10                       | 1                   | 113.0                                     | 13.5                | 1                                 |
| 1.5SMC91A-AT   | 1.5SMC91CA-AT  | 91A                 | 91C  | 77.80                     | 86.50~95.50                       | 1                   | 125.0                                     | 12.2                | 1                                 |
| 1.5SMC100A-AT  | 1.5SMC100CA-AT | 100A                | 100C | 85.50                     | 95.00~105.00                      | 1                   | 137.0                                     | 11.1                | 1                                 |
| 1.5SMC110A-AT  | 1.5SMC110CA-AT | 110A                | 110C | 94.00                     | 105.00~116.00                     | 1                   | 152.0                                     | 10.0                | 1                                 |
| 1.5SMC120A-AT  | 1.5SMC120CA-AT | 120A                | 120C | 102.00                    | 114.00~126.00                     | 1                   | 165.0                                     | 9.2                 | 1                                 |
| 1.5SMC130A-AT  | 1.5SMC130CA-AT | 130A                | 130C | 111.00                    | 124.00~137.00                     | 1                   | 179.0                                     | 8.5                 | 1                                 |
| 1.5SMC150A-AT  | 1.5SMC150CA-AT | 150A                | 150C | 128.00                    | 143.00~158.00                     | 1                   | 207.0                                     | 7.3                 | 1                                 |
| 1.5SMC160A-AT  | 1.5SMC160CA-AT | 160A                | 160C | 136.00                    | 152.00~168.00                     | 1                   | 219.0                                     | 6.9                 | 1                                 |
| 1.5SMC170A-AT  | 1.5SMC170CA-AT | 170A                | 170C | 145.00                    | 162.00~179.00                     | 1                   | 234.0                                     | 6.5                 | 1                                 |
| 1.5SMC180A-AT  | 1.5SMC180CA-AT | 180A                | 180C | 154.00                    | 171.00~189.00                     | 1                   | 246.0                                     | 6.2                 | 1                                 |
| 1.5SMC200A-AT  | 1.5SMC200CA-AT | 200A                | 200C | 171.00                    | 190.00~210.00                     | 1                   | 274.0                                     | 5.5                 | 1                                 |
| 1.5SMC220A-AT  | 1.5SMC220CA-AT | 220A                | 220C | 185.00                    | 209.00~231.00                     | 1                   | 328.0                                     | 4.6                 | 1                                 |
| 1.5SMC250A-AT  | 1.5SMC250CA-AT | 250A                | 250C | 214.00                    | 237.00~263.00                     | 1                   | 344.0                                     | 4.4                 | 1                                 |
| 1.5SMC300A-AT  | 1.5SMC300CA-AT | 300A                | 300C | 256.00                    | 285.00~315.00                     | 1                   | 414.0                                     | 3.7                 | 1                                 |
| 1.5SMC350A-AT  | 1.5SMC350CA-AT | 350A                | 350C | 300.00                    | 332.00~368.00                     | 1                   | 482.0                                     | 3.2                 | 1                                 |
| 1.5SMC400A-AT  | 1.5SMC400CA-AT | 400A                | 400C | 342.00                    | 380.00~420.00                     | 1                   | 548.0                                     | 2.8                 | 1                                 |
| 1.5SMC440A-AT  | 1.5SMC440CA-AT | 440A                | 440C | 376.00                    | 418.00~462.00                     | 1                   | 602.0                                     | 2.5                 | 1                                 |
| 1.5SMC480A-AT  | 1.5SMC480CA-AT | 480A                | 480C | 408.00                    | 456.00~504.00                     | 1                   | 658.0                                     | 2.3                 | 1                                 |
| 1.5SMC510A-AT  | 1.5SMC510CA-AT | 510A                | 510C | 434.00                    | 485.00~535.00                     | 1                   | 698.0                                     | 2.1                 | 1                                 |
| 1.5SMC530A-AT  | 1.5SMC530CA-AT | 530A                | 530C | 450.00                    | 503.50~556.50                     | 1                   | 725.0                                     | 2.1                 | 1                                 |
| 1.5SMC540A-AT  | 1.5SMC540CA-AT | 540A                | 540C | 459.00                    | 513.00~567.00                     | 1                   | 740.0                                     | 2.0                 | 1                                 |
| 1.5SMC550A-AT  | 1.5SMC550CA-AT | 550A                | 550C | 467.00                    | 522.50~577.50                     | 1                   | 760.0                                     | 2.0                 | 1                                 |

Notes: For bidirectional type having V<sub>RWM</sub> of 10V and less, the I<sub>R</sub> limit is double.

Ratings and Characteristic Curves ( $T_A=25^{\circ}\text{C}$  unless otherwise noted)

Figure 1. Peak Pulse Power Rating Curve

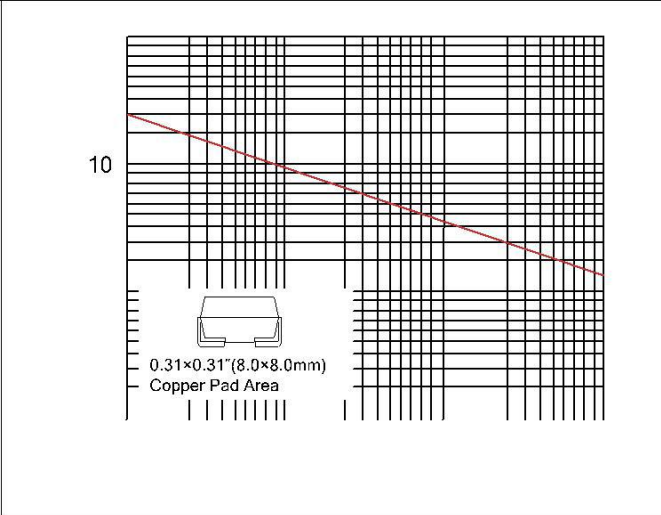


Figure 2. Pulse Derating Curve

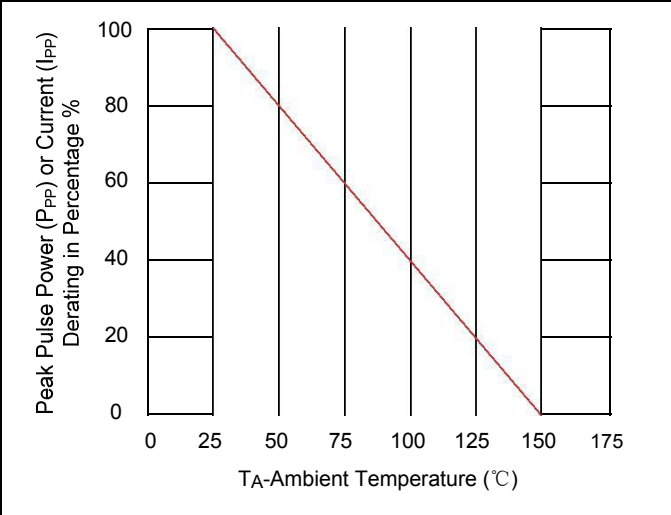


Figure 3. Pulse Waveform

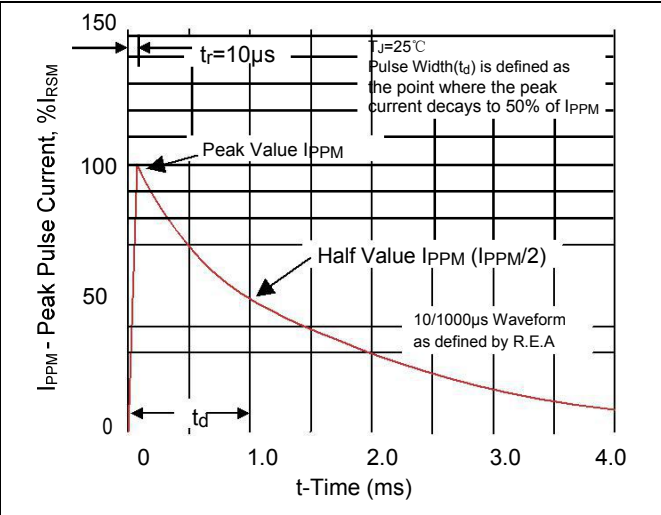


Figure 4. Typical Junction Capacitance

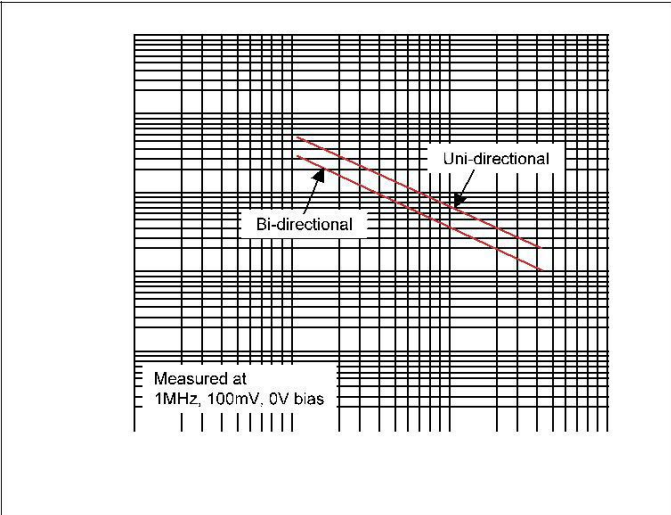


Figure 5. Steady State Power Dissipation Derating Curve

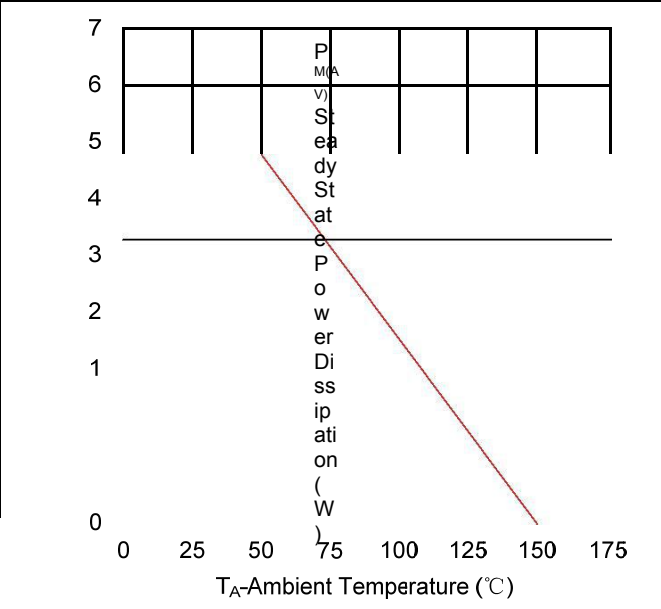
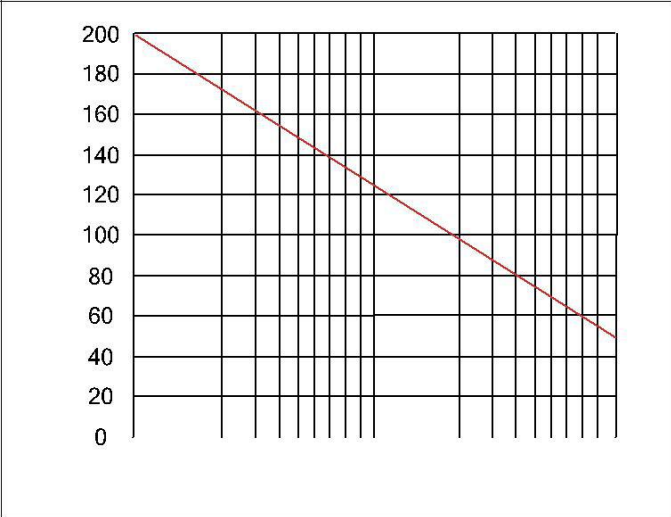


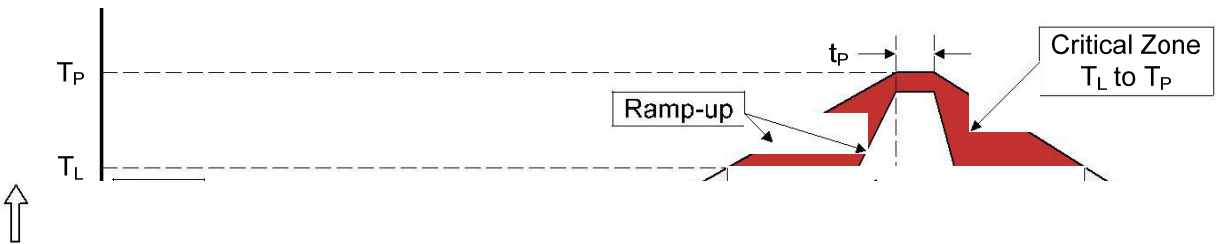
Figure 6. Maximum Non-Repetitive Forward Surge Current Uni-Directional Only



Revision: 29-Nov-16

Recommended Soldering Conditions

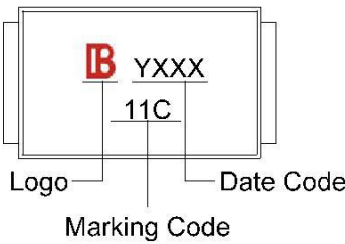
Reflow Soldering



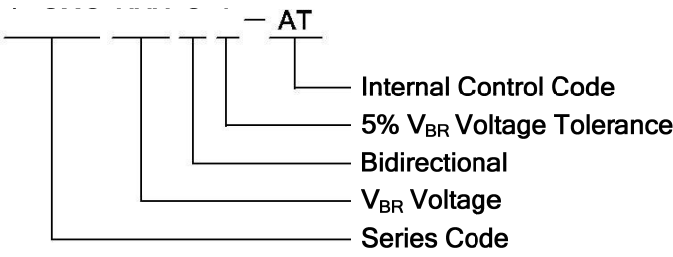
Recommended Conditions

| Profile Feature                                                                                                                                                                                     | Pb-Free Assembly                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|
| Average ramp-up rate ( $T_L$ to $T_P$ )                                                                                                                                                             | 3°C/second max.                  |
| Preheat <ul style="list-style-type: none"><li>-Temperature Min (<math>T_{S\ min}</math>)</li><li>-Temperature Max (<math>T_{S\ max}</math>)</li><li>-Time (min to max) (<math>t_S</math>)</li></ul> | 150°C<br>200°C<br>60-180 seconds |
| $T_{S\ max}$ to $T_L$ <ul style="list-style-type: none"><li>-Ramp-up Rate</li></ul>                                                                                                                 | 3°C/second max.                  |
| Time maintained above: <ul style="list-style-type: none"><li>-Temperature (<math>T_L</math>)</li><li>-Time (<math>t_L</math>)</li></ul>                                                             | 217°C<br>60-150 seconds          |
| Peak Temperature ( $T_P$ )                                                                                                                                                                          | 260°C                            |
| Time within 5°C of actual Peak Temperature ( $t_P$ )                                                                                                                                                | 20-40 seconds                    |
| Ramp-down Rate                                                                                                                                                                                      | 6°C/second max.                  |
| Time 25°C to Peak Temperature                                                                                                                                                                       | 8 minutes max.                   |

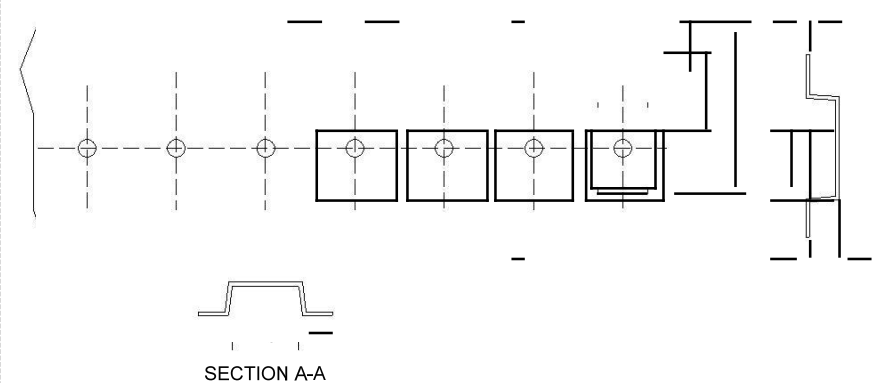
Marking Code



Part Number Code



Packaging

|                                                                                   |  |                   |                |
|-----------------------------------------------------------------------------------|--|-------------------|----------------|
| Tape                                                                              |  | Symbol            | Dimension (mm) |
|  |  | W                 | 16.00±0.20     |
|                                                                                   |  | P0                | 4.00±0.10      |
|                                                                                   |  | P1                | 8.00±0.10      |
|                                                                                   |  | P2                | 2.00±0.10      |
|                                                                                   |  | D0                | Φ1.5±0.10      |
|                                                                                   |  | D1                | Φ1.5±0.10      |
|                                                                                   |  | E                 | 1.75±0.10      |
|                                                                                   |  | F                 | 7.50±0.10      |
|                                                                                   |  | A0                | 6.27±0.10      |
|                                                                                   |  | B0                | 8.30±0.10      |
| 7" Reel                                                                           |  | K0                | 3.15±0.15      |
|                                                                                   |  | T                 | 0.30±0.05      |
|                                                                                   |  | D2                | Φ178.0±2.0     |
|                                                                                   |  | D3                | Φ50.0Min.      |
|                                                                                   |  | D4                | Φ13.0±0.5      |
|                                                                                   |  | W1                | 20.0±2.0       |
|                                                                                   |  | Quantity: 500PCS  |                |
|                                                                                   |  | D5                | Φ330.0±2.0     |
|                                                                                   |  | D6                | Φ13.5±0.5      |
|                                                                                   |  | H                 | 2.5±1.0        |
| 13" Reel                                                                          |  | W2                | 20.0±2.0       |
|                                                                                   |  | Quantity: 3000PCS |                |